



Service Manual / Manuel de Service

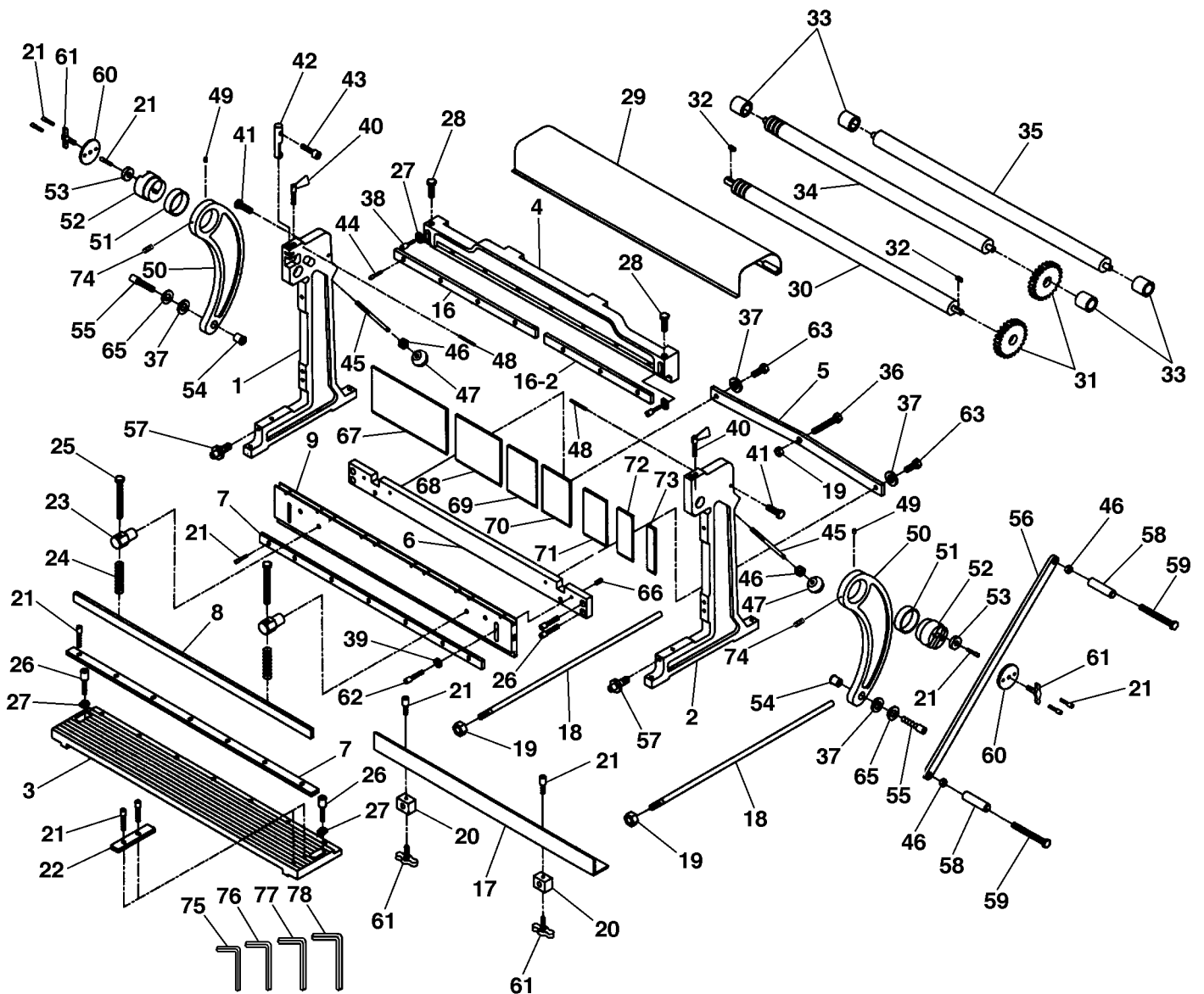
40" Shear, Brake & Roll

Cisailleuse, Plieuse et Rouleau 40"



Revised/Revisé 08/2008

BB-4022





® Parts Pricing List / Liste de Prix des Pièces **BB-4022**

Diag.	Order # Com.	English Description	Description Française	Qty./Qté.	Price/Prix
1	6040220010	LEFT FRAME	CHASSIS GAUCHE	1	\$281.75
2	6040220020	RIGHT FRAME	CHASSIS DROIT	1	\$281.75
3	6040220030	TABLE	TABLE	1	\$454.25
4	6040220040	UPPER SUPPORT BEAM	MADRIER DE SUPPORT (HAUT)	1	\$292.10
5	6040220050	TENSION BAR	BARRE DE TENSION	1	\$28.69
6	6040220060	LOWER SUPPORT BEAM	MADRIER DE SUPPORT (BAS)	1	\$247.25
7	6040220070	SHEAR BLADE	LAME DE CISAILLEUSE	2	\$408.25
8	6040220080	SHEAR HOLD DOWN BAR	BARRE D'APPUI (CISAILLEUSE)	1	\$114.94
9	6040220090	FEMALE FORMING DIE	MATRICE DE FORMAGE FEMELLE	1	\$454.25
16	6040220160	LEFT MALE DIE CLAMP BAR	BARRE DE CRAMPONNEMENT GAUCHE	1	\$51.69
16-2	6040220162	RIGHT MALE DIE CLAMP BAR	BARRE DE CRAMPONNEMENT DROITE	1	\$51.69
17	6040220170	MATERIAL STOP BAR	BARRE D'ARRET	1	\$22.94
18	6040220180	MATERIAL STOP GUIDE ROD	TIGE GUIDANTE DE L'ARRET	2	\$17.19
19	6040220190	HEX. NUT	ECROU HEXAGONAL	3	\$2.47
20	6040220200	MATERIAL STOP ROD BLOCK	BLOC DE LA TIGE D'ARRET	2	\$13.74
21	6040220210	CAP SCREW	BOULON A TETE CYLINDRIQUE	24	\$1.73
22	6040220220	SQUARING GUIDE BAR	BARRE D'EQUERRE	1	\$14.89
23	6040220230	GUIDE STUD	TIGE GUIDANTE	2	\$10.29
24	6040220240	SPRING	RESSORT	2	\$5.35
25	6040220250	HEX. BOLT	BOULON HEXAGONAL	2	\$3.05
26	6040220260	CAP SCREW	BOULON A TETE CYLINDRIQUE	6	\$2.24
27	6040220270	SPECIAL WASHER	RONDELLE SPECIALE	4	\$2.82
28	6040220280	HEX. BOLT	BOULON HEXAGONAL	2	\$2.24
29	6040220290	ROLLER GUARD	PROTEGE-ROULEAU	1	\$68.94
30	6040220300	DRIVING ROLLER	ROULEAU D'ENTRAINEMENT	1	\$247.25
31	6040220310	ROLLER GEAR	ENGRENAGE DU ROULEAU	2	\$25.24
32	6040220320	KEY	CLE DE RETENUE	2	\$2.59
33	6040220330	ROLLER BUSHING	BAGUE DU ROULEAU	4	\$6.84
34	6040220340	DRIVEN ROLLER	ROULEAU ALIMENTEE	1	\$217.35
35	6040220350	IDLER ROLLER	ROULEAU DE LA ROUE FOLLE	1	\$211.60
36	6040220360	HEX. BOLT	BOULON HEXAGONAL	1	\$2.82
37	6040220370	SPRING WASHER	RONDELLE A RESSORT	4	\$1.78
38	6040220380	CAP SCREW	BOULON A TETE CYLINDRIQUE	2	\$2.24
39	6040220390	WASHER	RONDELLE	2	\$2.01
40	6040220400	THUMB SCREW	VIS A AILLETTE	2	\$6.04
41	6040220410	HEX. BOLT	BOULON HEXAGONAL	2	\$2.13
42	6040220420	ROLLER LATCH	LOQUET DU ROULEAU	1	\$9.14
43	6040220430	CAP SCREW	BOULON A TETE CYLINDRIQUE	1	\$2.70
44	6040220440	CAP SCREW	BOULON A TETE CYLINDRIQUE	7	\$2.24
45	6040220450	THREADED ROD	TIGE FILETEE	2	\$10.29
46	6040220460	HEX. NUT	ECROU HEXAGONAL	4	\$1.73
47	6040220470	ROUND KNOB	BOUTON ROND	2	\$3.39
48	6040220480	SPRING PIN	GOUPILLE A RESSORT	2	\$2.01
49	6040220490	OIL FITTING	HUILIER	2	\$3.16
50	6040220500	PIVOT ARM	BRAS DE PIVOTEMENT	2	\$80.44
51	6040220510	ARM UPPER BUSHING	BAGUE DE HAUT DU BRAS	2	\$18.34
52	6040220520	ECCENTRIC	EXCENTRIQUE	2	\$51.69

Pricing subject to change without prior notice. / Prix sujet à changement sans préavis.



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Diag.	Order # Com.	English Description	Description Française	Qty./Qté.	Price/Prix
53	6040220530	ECCENTRIC BUSHING	BAGUE DE L'EXCENTRIQUE	2	\$4.54
54	6040220540	ARM LOWER BUSHING	BAGUE DE BAS DU BRAS	2	\$4.54
55	6040220550	CAP SCREW	BOULON A TETE CYLINDRIQUE	2	\$4.20
56	6040220560	HANDLE BAR	BARRE DES POIGNEES	1	\$109.19
57	6040220570	ADJUSTING SCREW	VIS D'AJUSTEMENT	2	\$11.44
58	6040220580	HANDLE	POIGNEE	2	\$4.54
59	6040220590	HEX. BOLT	BOULON HEXAGONAL	2	\$2.93
60	6040220600	ECCENTRIC CAP	CAPUCHON EXCENTRIQUE	2	\$9.14
61	6040220610	LOCKING KNOB	BOUTON DE VERROUILLAGE	4	\$5.69
62	6040220620	SHOULDER BOLT	BOULON DE L'EPAULE	2	\$3.39
63	6040220630	CAP SCREW	BOULON A TETE CYLINDRIQUE	2	\$2.47
65	6040220650	SPRING WASHER	RONDELLE A RESSORT	2	\$1.90
66	6040220660	SET SCREW	VIS SANS TETE	2	\$2.24
67	6040220670	12" MALE DIE	MATRICE MALE 12"	1	\$86.19
68	6040220680	8" MALE DIE	MATRICE MALE 8"	1	\$63.19
69	6040220690	7" MALE DIE	MATRICE MALE 7"	1	\$57.44
70	6040220700	6" MALE DIE	MATRICE MALE 6"	1	\$51.69
71	6040220710	4" MALE DIE	MATRICE MALE 4"	1	\$34.44
72	6040220720	2" MALE DIE	MATRICE MALE 2"	1	\$17.19
73	6040220730	1" MALE DIE	MATRICE MALE 1"	1	\$11.44
74	6040220740	SET SCREW (POINTED)	VIS SANS TETE (POINTUE)	2	\$2.24
75	6040220750	HEX. KEY (5MM)	CLE HEXAGONALE (5MM)	1	\$2.82
76	6040220760	HEX. KEY (6MM)	CLE HEXAGONALE (6MM)	1	\$2.93
77	6040220770	HEX. KEY (8MM)	CLE HEXAGONALE (8MM)	1	\$3.05
78	6040220780	HEX. KEY (10MM)	CLE HEXAGONALE (10MM)	1	\$3.28
	604022MBIL	BILINGUAL MANUAL BB-3022/BB-4022	MANUEL BILINGUE BB-3022/BB-4022	1	\$15.00